

MATERIAL-SPECIFICATION/ DECLARATION OF COMPLIANCE

Date:	11.02.2026	Revision Nr.:	00	Page 1 of 5
Producer	Constantia Alucap srl Via Paludi 29 I-38051 Borgo Valsugana (Trento) Italy			
Customer/Country/Plant:	PACKINOV 574 rue du Chat Botté Z.A.C des Malettes 01700 BEYNOST (France)			
Customer-Specification:	Die-cut lids Ø82,5mm PET white 50 my printed (art. 01966988) and Ø95,5mm PET white 50my printed (art. 01960288 and art. 01960295)			

1. GENERAL DESCRIPTION

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2. MATERIAL-SPECIFICATION (from outside to inside) Inside = food contact side

Material Description	Based on	Value	Tolerances	
			min	max
UV printing	Acrylate-based	3,0 g/m ² Depending on the type of design	1,0	5,0
PET white film 50µm, acrylic coated	Polyethylene terephthalate	73,0 g/m ²	69,3	76,7
Sealing lacquer to PP/PS/PET	Styrene-butadiene	6,0 g/m ²	5,2	6,8

3. PRODUCT SUITABILITY

Specified specification is suitable for dairy products with conservation at refrigerated temperature.

4. SPECIFICATION OF FINAL PRODUCT (Lids)

Description / Characteristics		Value	Tolerances	
			min	max
Size of lid	mm	85,5	85,2	85,8
Size of lid	mm	95,5	95,2	95,8
Type of embossing		needle		
Material code according to Decision 97/129/EC		PET 1		

5. STORAGE AND SHELF LIFE

Storage: The packaging material has to be stored under following conditions:

- *) Temperature 15 – 28°C
- *) 40 - 60 % rel. Humidity
- *) protected from direct sunlight

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Other storage conditions:	according to pallet labeling
Shelf Life: date	In case of a storage under the above mentioned conditions we guarantee the fitness for processing for 1 year from manufacturing date

6. QUALITY GUIDELINES
<p>Our company works in accordance with following quality- and hygiene-requirements: certified for:</p> <ul style="list-style-type: none"> -) ISO 9001 -) BRC Packaging -) FDA <p>All current certifications are listed on our website under the following links</p> <p style="text-align: center;">http://www.cflex.com/quality/certificates-letters-of-conformity/</p> <p>and can be downloaded.</p>

7. OTHERS
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Declaration of Compliance for materials in contact with food

This document is a Declaration of Compliance within the meaning of Article 16(1) of Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food.

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With this declaration we confirm that the packaging material was produced in accordance with the legal regulations under the current state of the art also considering hygiene and quality requirements. The material fulfils the legal requirements of the EU Framework Regulation No. 1935/2004 (incl. traceability) and the EU GMP Regulation No. 2023/2006.

The requirements of the following Regulations and Directives (as amended) are met, if applicable for the above mentioned product or the individual layers:

- Heavy metals: article 11 of Directive 94/62/EC
- Specific EU Regulations and Directives as e.g.
Plastic materials: EU Regulation No. 10/2011
Regulation 1895/2005/EC on BADGE/NOGE/BFDGE

Furthermore, the above mentioned packaging material fulfils the following national laws and regulations:

Italy:

- D.Min. 21/03/1973 and subsequent updates and appendices
- DPR 777/82 and subsequent updates and appendices

The aluminium foil contains a variable amount of recycled material. The chemical composition of the used alloy complies with the EN 602 "Aluminium and aluminium alloys – Wrought products – Chemical composition of semi products used for the fabrication of articles for use in contact with food."

The composition of heat seal lacquer in contact with food (no harmonized EU legislation) comply with the following guidelines:

All starting monomers and additives of the laminated coating are listed in the union list of EU Regulation No. 10/2011.

The following not legally stipulated Standards and Guidelines are observed:

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The used printing inks have been formulated in compliance with the “EuPIA Exclusion Policy for Printing Inks”.

Based on information received from suppliers the inks used to manufacture the product are formulated and manufactured in accordance with the EuPIA “Guideline on Printing Inks applied to the non-food contact surface of food packaging”.

Plastic materials (and coatings - if technically feasible) that come into contact with food are tested for global and specific migration according to the information disclosed in the DoCs of our raw material suppliers.

For products that fall under the scope of EU Regulation No. 10/2011 a detailed Declaration of Compliance including information on substances with restriction is available on request.

This Declaration is valid for all deliveries from Constantia Alucap Srl – Borgo Valsugana.

Disclaimer:

This Declaration of Compliance is given in good faith and to the best of our current knowledge. It describes the status of the product mentioned in the material specification.

In order to deliver products which provide stable quality and machinability, grammage tolerances may be used to compensate variations caused by different production lines and/or raw material quality.

The user of the material (or downstream user, if applicable) is responsible for ensuring that all relevant legislation (e.g. work safety, etc.) is complied with during the production process and that the finished packed product complies with all migration limits applicable for the food product for which the material is used. Furthermore, the food packer is responsible for verifying possible interactions of the material or its components with the foodstuffs (e.g. modification of odour, taste, consistency, migration, seal integrity etc.) prior to use and especially in cases of changes in the food recipe, processing parameters or end-use of the product, in order to ensure that the packaging material is still appropriate for the intended use.

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Responsible Quality Manager: Alessandro Zurlo

Approved by Product Management by Giovanni Pizzato on 11.02.2026

Approved by Regulatory Affairs Management by Alessandro Zurlo on 11.02.2026

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